We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product, **DO NOT RETURN IT TO THE STORE**, please contact us toll free @:

1-866-556-2757

FAX: 1-866-873-3531

pooltables@escaladesports.com

Or write to:
Escalade Sports
Customer Service Department
P.O. Box 889
Evansville IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owner's manual.

Your Model Number ____________ P5223W
Date Code _______________ 2-P5223W-WJ
Purchase Date ______________________________

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

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For Customer Service Call 1-866-556-2757
CAUTION

THE SPRAY ADHESIVE USED FOR APPLYING PLAYFIELD CLOTH IS EXTREMELY FLAMMABLE AND UNDER PRESSURE! CAREFULLY READ CAUTIONS ON SPRAY ADHESIVE CONTAINER! KEEP OUT OF THE REACH OF CHILDREN! DO NOT USE OR STORE NEAR HEAT SOURCE, FLAMES, SPARKS OR WHEN SMOKING! WORK AREA MUST BE WELL VENTILATED. OPEN DOORS AND WINDOWS WHEN USING SPRAY ADHESIVE.

To ensure safety, do not attempt to assemble system without following instructions carefully. Proper and complete assembly, use, and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

WARNING:

READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO ADULTS ARE NEEDED TO PUT THIS TABLE TOGETHER.

IMPORTANT

THE DRAWINGS IN THIS MANUAL MAY BE EXAGGERATED OR MODIFIED TO SHOW DETAILS.

Tools Needed: (Not Included)

- Philips Screwdriver
- Putty Knife
- Needle Nose Pliers
- Tape Measure
- Sanding Block
- Scissors or Sharp Knife
- Adjustable Wrench
- Small Hammer
- Carpenters Level
- Ratchet with socket

NOTE: This table adds weight to any floor. Be sure floor can withstand this kind of weight. If floor sags, table will be impossible to level.

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Part List

To Scale

H1 - 3/8" x 2-1/4" Bolt
8 Pcs

H2 - 3/8" Spring Washer
16 Pcs

H3 - 3/8" x 25mm Washer
32 Pcs

H4 - 3/8" Hex Nut
16 Pcs

H5 - 3/8" x 3" Bolt
8 Pcs

H6 - WP/4 x 1" Round Washer Head Screw
8 Pcs

H7 - F5 x 1-3/4" Flat Head Screw
16 Pcs

H8 - WP/3 x 18mm Round Washer Head Screw
24 Pcs

H9 - 5/16" x 1-3/4" Bolt
12 Pcs

H10 - 5/16" x 23mm Washer
12 Pcs

H11 - T4 x 15mm Round Head Screw
24 Pcs

H12 - 5/16" x 1-1/2" Bolt
18 Pcs

H13 - 5/16" x 32 Washer
18 Pcs

H14 - Pocket Nail
24 Pcs

T1-Playfield Grout Kit
1 Pc

T2-Playfield Cloth to Playfield - Spray Adhesive -
1 Pc

T3-Sand Paper for Dried Grout
1 Pc

T4-Wrench
1 Set

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Can also use playing cards (not included) or Slate/Slatron Shims
PARTS REQUIRED:
2 pcs - P1 Leg
4 pcs - P17 Leg Leveler

STEP 1:
Thread P17 Leg Levelers into P1 Leg as shown in Figure 1

Note: Remove Parts Box, Leg Levelers and Plastic Pockets from inside Legs.

Figure 1
STEP 2:
Attach each P2 Main Metal Beam to P1 Leg assembly as shown Figure 2 using H1 Bolts, H3 Washers, H2 Spring Washers and H4 Hex Nuts. Use the T4 Wrench to assemble the hardware. **Do not tighten hardware at this time.** Place P3 End Slats and P4 Middle Slats across P2 Main Beams and attach using an H5 Bolts, H3 washers, H2 Spring Washers and H4 Hex Nuts. Attach the P5 Metal Beam End Boards using H6 Screws.

**IMPORTANT NOTE:**
Make sure holes are located on the top of both P2 Main Metal Beams.

**Note:** P5 Main Beam End Boards must be flush or slightly lower than top of P3 End Slats.

STEP 3:
Square up P4 Slats by measuring diagonally as shown in Figure 3. Diagonal measurements should be the same within 1/8". If the frame is not square, adjustment can be made by moving table beams P2 in opposite directions. Once the frame is square, tighten all hardware.

**Figure 2**

**Figure 3**
**STEP 4:**
Use a carpenter’s level to level table as close as possible. It is easier to do it now rather than after the Play Bed is on the frame. To determine the highest corner of the frame place the level in following two positions. First check the table from end to end as shown in Figure 4. Then check the table at an angle as shown in Figure 5.
Can also use playing cards for Slate / Slatron Shimming - not included.

![Figure 4](image1)

![Figure 5](image2)
UNBOXING THE SLATE (Slate tables only:)

**CAUTION**

AFTER CRATE PARTS ARE REMOVED, BEND NAILS OR STAPLES OVER WITH A HAMMER AT ONCE! USE CAUTION WHEN HANDLING CRATE PARTS!

It is now time to uncrate the slate pieces.
With a claw hammer or crow bar, pry off crate top at the notched corner. (See FIGURE 6)
BE CAREFUL NOT TO DAMAGE SLATE INSIDE! SLATE IS BRITTLE AND CAN BE EASILY DAMAGED IF HIT OR PRIED AGAINST!

Remove the front rail of the crate. Slide the slate out the front of the crate. (FIGURE 7)

UNBOXING THE SLATRON (Slatron tables only:)

It is now time to unbox the slatron pieces.
BE CAREFUL NOT TO DAMAGE SLATRON INSIDE! SLATRON CAN BE EASILY DAMAGED IF HIT OR PRIED AGAINST!
(See FIGURE 8)

If the edges of your Slatron has “fuzz” on it, lightly sand to remove with sandpaper provided in the playbed kit.

IMPORTANT!

The sheets of slatron may not be completely flat when removed from the shipping carton. This is normal. Once they have been placed on the table frame and securely fastened down, they will become straight and flat.
STEP 5:
You can tell the top side of the playfield sections by the beveled edge of the pocket openings and the countersunk mounting holes. The beveled edges and the countersunk holes must face up. *(See Detail A)*

A) Place center section **P7** on the two long slats **P4**. If edges do not align exactly, center playfield as much as you can. The playfield sections are 51 inches wide. The **P4** Middle Slats are 51 inches long. The play bed sections should be flush with the **P4** Middle Slats on both sides of table.

**WARNING:** This step requires two adults!

**REMEMBER:** Be sure countersunk holes in the playfield face up!

B) Secure center section **P7** to long slats **P4** with screws **H7** into countersunk holes.

**Note:** It is important that the edges of the three pieces of playfield are flush and square. **DO NOT OVER TIGHTEN SCREWS!**

Place end Play Bed section **P6** onto slats. Be sure they are square, in line and butted up tight against center section **P7**. Secure end section **P6** to beams using screws **H7** into countersunk holes. **DO NOT OVER TIGHTEN SCREWS. NOTE:** If necessary, shim underneath Play Bed where they join together to obtain a smooth, even surface. Shims are provided in the slate bed kit.

**TOP OF PLAY BED MUST BE PRECISELY LEVEL! EDGES MUST BE EVEN WITH ONE ANOTHER!**

**PARTS REQUIRED:**
- 16 pcs - **H7** Screw
- 2 pcs - **P6** End Play Bed
- 1 pcs - **P7** Middle Play Bed

**Figure 9**

**Detail A**

Be sure that the side of the table top sections with the countersink around each hole face up

Playbed sections must be flush with **P4** Middle Slats on both side of table.
SHIMMING INSTRUCTIONS
( use deck of cards for shimming, not included )

General Rules

- Accomplish the leveling of the playing surface with as few shims as possible.
- Do not tap with a hammer or tighten screws unreasonably tight. You will not be able to compress the playing surface. You must shim up the playing surface to level. Shims are meant only to raise the low places at the seams and ends. Very short and low places should be grouted. Do not assume the floor is level. Most leveling can be accomplished by working with the frame.
- If using power tools be sure to use only enough torque to reasonably tighten screws.
- Seams can best be checked by passing your finger over the seam and feeling if it is flush.
- All screws must be tightened after shimming.
- No two sets of Play Bed are exactly alike. Some sets require more or less shimming than others.

STEP BY STEP SHIMMING
( use deck of cards for shimming, not included )

A) Be sure table is set in its final location.
B) Table must be as level as possible before shimming. Large differences in levelness must be corrected by raising or lowering frame with included leg levelers or shim stock.
C) All screws must be tightened after shimming.
D) Lay a straight edge across seams to be sure playfield pieces are at the same height.
E) Using a putty knife, fill both seams and the four countersunk holes in the center playfield area. Do not use more grout than you need.
F) After top surface of playfield is flat and level, all screws must be snugged down in tight position. DO NOT OVER-TIGHTEN SCREWS! Check these screws before proceeding to the next step.

GROUTING INSTRUCTIONS FOR PLAY BED

- Clean top of playfield with a damp cloth. DO NOT USE TOO MUCH WATER! Allow enough time for top sections to dry thoroughly before starting the next step.
- A small container of grout has been provided for filling countersinks and small imperfections in the table seams. Empty 1/3 of grout into a mixing container. Add 1 teaspoon of water and stir-add very small quantities of grout or water to achieve a thick paste. When mixed, grout should be a thick paste that will not drip off putty knife. If you do get grout too thin, slowly add more powder.
- Using a putty knife, fill both seams and the four countersunk holes in the center playfield area. (Only the four countersunk holes in the center of the table need to be filled since the other holes will be covered by the rails.) Do not use more grout than you need.
- Let grout dry. Read the rest of this manual while you wait!
- Using a medium grit sandpaper and sanding block, sand the filled areas smooth and flat.

RECHECK THESE AREAS TO MAKE SURE THEY ARE FLAT. Re-grout if you still find low places at countersunk holes or seams.
Applying the cloth:

1. Make sure Play Bed is dry and free of dust.

   **NOTE:** Before spraying adhesive, cut a portion of the shipping carton to use as a shield to prevent cement over spray.

2. Place cloth over Play Bed with equal overhang on all sides.

   **NOTE:** Cloth may seem small but it will stretch a great deal.

3. Fold cloth away from end to expose Play Bed for your first glue application. Apply contact cement to top surface in a band 4 inches wide on this end. (See **FIGURE 10**) Coat edge also. Spray cement smoothly and evenly. Allow cement to become tacky, wait at least one minute.

4. Fold cloth back over the table. With firm even pressure, press cloth onto the area that has been coated with cement. Smooth cloth down and over edges.

5. Fold cloth away from side to expose Play Bed for your second glue application. (See **FIGURE 11**) Apply cement to the side in the same manner as your first glue application. Allow cement to become tacky, wait at least one minute.

6. Fold cloth back over table. With firm even pressure, press cloth onto the area that has been coated with cement. Smooth cloth down and over edges.

7. Fold cloth away from other side to expose Play Bed for your third glue application. (See **FIGURE 12**) Apply cement to this side in the same manner. Allow cement to become tacky, wait at least one minute.

8. Stretch the cloth across the width and over the edge of the table. **STRETCH HARD ENOUGH TO TAKE OUT WRINKLES, BUT NOT SO HARD THAT THE CLOTH SLIPS.**

9. Fold cloth away from other end to expose Play Bed for your fourth glue application. (See **FIGURE 13**) Apply cement to this end in the same manner. Allow cement to become tacky, wait at least one minute.

10. Make a final stretch along the length of and over the edge of the table. (See **FIGURE 14**) If cloth is not smooth, lift and re-apply. **NOTE:** Rubbing fingers lightly across cloth should not make cloth move.

11. Locate center of pocket opening. (See **Detail A** and **Detail B**) Using sharp scissors, make a straight cut. Next, cut to pocket edge to form pie shapes. (See **detail B**) Divide these pie shapes in half. As you do, the pie shapes begin to relax to allow for placement. You may need to make additional cuts.

12. Spray adhesive on the underneath side of the play-bed around pocket face to adhere the cloth. Make sure not to get over spray of glue on table. Allow cement to become tacky, wait at least one minute. Stretch the pie shapes down and under the pocket opening. Press the cloth against the cement on the underside of the Play Bed. Be sure entire pie shape is fully attached to underneath side of table.
STEP 6:
On a clean level surface, lay each P9 Side Top Rail and P10 End Top Rail face down as shown in Figure 15. Next, lay each P11 Corner Cap face down and attach using H8 Screws (see inset).

NOTE:
All parts are upside down

NOTE:
Edge of Rail and Edge of Corner Cap must be flush.
**STEP 7:**
With the rail assembly face down, place a **P13 End Apron** flush against the bottom of the **P10 End Top Rail** and align using threaded inserts on the underside of each rail. Attach the end apron as shown using **H9 Bolts** with **H10 washers** (see inset). **Do not tighten yet.** Attach opposite **P13 End Apron. Do not tighten yet.**

Next, slide each **P14 Corner Post** over the edge of each **P13 End Apron. Do not attach the Corner Post yet.** Next, slide one **P12 Side Apron** into the Corner Post, hold flush against the rail and attach all aprons to top rails using **H9 Bolts** with **H10 Washers. Do not tighten yet.** Be sure each **P14 Corner Post** is flush with each apron, then attach using **H11 Screws. Lastly, tighten all H9 Apron Bolts.**

**PARTS REQUIRED:**

- 12 pcs - **H9 Bolt**
- 12 pcs - **H10 Washer**
- 24 pcs - **H11 Screw**
- 2 pcs - **P12 Side Apron**
- 2 pcs - **P13 End Apron**
- 4 pcs - **P14 Corner Post**

**Note:**
Be sure each corner post is flush with each apron.
**PARTS REQUIRED:**
18 pcs - **H12 Bolt**
18 pcs - **H13 Washer**

**STEP 9:**
With the help of three other adults, carefully rotate the rail and apron assembly and then place over the play bed as shown. From the underside of the table, insert each **H12 Bolt** with **H13 Washers** up through the play bed and into the threaded inserts of each rail. Be sure the rail assembly is aligned with the play bed and pockets, then tighten all bolts.
**PARTS REQUIRED:**

- 24 pcs - H14 Pocket Nail
- 4 pcs - P15 Corner Pocket
- 2 pcs - P16 Side Pocket
- 2 pcs - A1 Cue Stick
- 1 pcs - A2 Triangle
- 1 pcs - A3 Brush
- 1 set - A5 Billiard Ball
- 2 pcs - A6 Chalk

**STEP 10:**

Insert the P15 Corner and P16 Side pockets into the drop pocket openings from the underside of the table. Fasten pockets using four nails H14 per pocket. Hold the nails with needle nose pliers and tap them in with a small hammer. Once the nails have started into plastic pocket, hammer them completely into the rails until heads are flush with plastic pockets. (See **Figure 18**)

![Figure 18](image-url)
90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADE SPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-866-556-2757 / Customer Service Dept.
Or Write us at:
Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706
Attn: Customer Service Dept.
Or E-mail us at:
customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such replacement of in-warranty Products.

WARRANTY ON SLATE/SLATRON™ SURFACE

Manufacturer warrants for five (5) years from the date of purchase for the Slatron™ and ten (10) years for slate, Escalade Sports will repair the playing surface of this table, free of charge, if it fails to remain flat, within a tolerance of + or – 30/1000 of an inch, measuring from any flat plane within the playing surface. NOTE: Cloth not included in warranty. Should this product become defective due to material or workmanship within period, contact the Customer Service Department. This warranty is not transferable and does not cover normal wear and tear, or damage caused by improper handling, installation or use of this product. This warranty is also void if product is in any way abused, damaged, or modified from its original state, or if used for other than indoor residential use. This warranty gives the consumer specific legal rights, and may have other rights which may vary from state to state.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.
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